

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61K 7/00	* A2	(11) International Publication Number: WO 99/17716 (43) International Publication Date: 15 April 1999 (15.04.99)
<p>(21) International Application Number: PCT/US98/19328</p> <p>(22) International Filing Date: 17 September 1998 (17.09.98)</p> <p>(30) Priority Data: 60/060,910 3 October 1997 (03.10.97) US</p> <p>(71) Applicant: DENTSPLY INTERNATIONAL INC. [US/US]; 570 West College Avenue, P.O. Box 872, York, PA 17404-0872 (US).</p> <p>(72) Inventor: PFLUG, Kai; Schneckenbergstrasse 5, D-78467 Konstanz (DE).</p> <p>(74) Agents: HURA, Douglas, J. et al.; Dentsply International Inc., 570 West College Avenue, P.O. Box 872, York, PA 17404-0872 (US).</p>		<p>(81) Designated States: AU, BR, JP, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published <i>Without international search report and to be republished upon receipt of that report.</i></p>
<p>(54) Title: DENTAL MATERIALS HAVING A NANOSCALE FILLER</p> <p>(57) Abstract</p> <p>A low-viscosity dental material contains a non-settling nanoscale filler. Improvements of the mechanical properties of the dental materials, including the abrasive resistance and the compressive strength are provided. Furthermore, the dental materials have increased resistance to microleakage and have increased bond strengths. The filler forms a stable sol with low-viscosity dental materials and the filler may be prepared by surface treatment of fillers having a primary particle size of from about 1 to about 100 nanometers.</p>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

DENTAL MATERIALS HAVING A NANOSCALE FILLER

TECHNICAL FIELD

The invention relates to low-viscosity dental materials containing a non-settling nanoscale filler. In particular, it relates to low-viscosity dental varnishes, dental sealants, and dental bonding agents containing a nanoscale filler and forming a stable sol with said filler. The filler improves the mechanical properties of the dental materials, e.g. the abrasion resistance and the compressive strength, and also improves their performance, e.g. it reduces microleakage and increases bond strengths.

A filler that forms stable sols with low-viscosity dental materials is prepared by surface treatment of very fine materials with suitable agents. Complete incorporation of the filler into the low-viscosity dental materials is achieved by employing high shear strengths such as with sonication.

BACKGROUND

Fillers of various sizes and types of materials are widely used in dental materials such as dental

composites, compomers and cements. In these materials, fillers are employed to improve mechanical properties such as compressive strength, abrasion resistance, surface hardness and the like. Sometimes combinations of different particles sizes of fillers are used [e.g. US Patent 5,356,951]. Often the surface of the fillers has been chemically modified to become more compatible with the matrix [B. Arkles, Chemtech 7, 766 (1977)].

These materials typically have a high viscosity and a high filler content. Therefore settling of the filler in the uncured material is only a minor problem.

Other applications in dentistry demand dental materials that, as their characteristic property, display a low viscosity. Typical examples for materials of this type are dental bonding agents [R.G. Craig, W.J. O'Brien, J.M. Powers, "Dental Materials, Properties and Manipulation", p. 77-78, Mosby-Year Book, St. Louis 1992] and dental varnishes. For optimum performance, these materials have to deeply penetrate the dentin. This is something that can only usually be achieved by materials with a low viscosity and good wetting properties. However, even with these materials, the clinical performance can be improved by

increasing the hardness and mechanical strength of the cured material. Potentially, incorporation of filler into these low-viscosity dental bonding agents, dental varnishes and other dental materials can increase their mechanical strength. Nevertheless, these low-viscosity dental materials rarely contain filler.

The density of filler and the matrix material differs considerably. While most known fillers have a density of >2 g/ml (gram/milliliter), most matrix materials, e.g. solvents or resins, have densities of about 1 g/ml or below. Therefore, even if the polarity of the filler surface and of the matrix are compatible, some settling of filler occurs due to the difference in densities.

Raising the filler content up to a level where settling is impossible also leads to a drastic increase in viscosity which for the type of materials that have to penetrate the dentin to work properly, is not

acceptable.

Therefore, there is a need for a filler that can be evenly distributed in a low-viscosity dental material to form a stable sol without drastically increasing the viscosity of the dental material.

This filler, if properly selected, will improve the physical properties of the low-viscosity dental materials with which it is employed.

SUMMARY OF THE INVENTION

It is an object of the invention to provide low-viscosity dental materials comprising a nanoscale filler. The nanofiller content in the low-viscosity dental materials improves properties that are clinically relevant for said materials. For example, for a protective dental varnish, the nanofiller content increases abrasion resistance and surface hardness. For a dental bonding agent, the nanofiller content increases adhesion to both enamel and dentin and improves marginal integrity.

The nanofiller provided by this invention has a mean primary particle size of about 1 nm to about 100 nanometers (nm). It is prepared from fine fillers such

as glass, alumina, silica and the like by chemically modifying the surface in a non-aqueous solvent followed by drying. The filler is then incorporated into the low-viscosity dental material by applying high shear forces, e.g. by sonication. This incorporation leads to the nanofiller forming a stable, non-settling sol with the low-viscosity dental material.

These and other objects of the invention which shall be apparent from the specification to follow, are accomplished by the invention as hereinafter described and claimed.

In general, a dental material comprises a nanoscale filler having a primary particle size of from about 1 nm to about 100 nm. The filler may be selected from the group selected of ground glass, ground quartz, highly dispersed silica, zeolite, laponite, kaolinite, vermiculite, mica, ceramic metal oxides, alumina, pyrogenic silica, sparingly volatile oxides of titanium, zirconium, germanium, tin, zinc, iron, chromium, vanadium, tantalum, niobium, and mixtures thereof.

DETAILED DESCRIPTION OF THE INVENTION

The present invention provides low-viscosity dental materials comprising a nanoscale filler. The nanofiller content in the low-viscosity dental materials improves properties that are clinically relevant for said materials.

A preferred range of nanofiller is from about 0.01 to about 20 percent by weight based upon 100 percent by weight of the dental material.

From about 10 to about 90 percent by weight of polymerizable materials are provided to form the polymeric network. Useful polymerizable materials include methacrylate and acrylate monomers having at least one saturated double bond, and mixtures thereof. Preferred polymerizable monomers are those that are curable, more preferably, light-curable.

The dental materials described in this invention may comprise solvents. Useful solvents include water, acetone, ethanol, ethyl acetate and other organic solvents with boiling points below that of water. A useful amount of solvent would be from about 10 to about 90 percent of weight of the dental material.

The dental materials may include resins, fillers other than nanoscale fillers, stabilizers, initiators, fluorides, solvents and other substances commonly used in dental materials.

The dental materials described in the present invention comprise polymerizable monomers and nanoscale fillers in a stable sol of low viscosity. The low viscosity allows deep penetration of the dentin, resulting in good adhesion to the dentin and mechanical strengthening of the dentin. The nanofiller particles incorporated into the dental materials enforces these properties. By "low-viscosity" as used herein, it is meant from about 0.0001 to about 1 Pas.

By "nanoscale filler" or "nanofiller" it is meant materials having a primary particle size of from about 1 nm to about 100 nm. By "primary particle size" is meant that with powders, the primary particles are the smallest homogeneous particles. The term is used to determine primary from secondary particles that may form by agglomeration or aggregation of primary particles and are therefore necessarily larger than the primary particles. For example, with Aerosil 380 as discussed below, the primary particle size is

approximately 7 nm but there may be agglomerates or aggregates of these primary particles having a larger size. Of course, these larger secondary particles are still within the scope of the invention. However, by "primary particles" is meant those that would remain after destruction of agglomerates and aggregates.

Examples of useful starting materials for the nanofillers described in the present invention include ground glass or quartz, highly dispersed silica, zeolite, laponite, kaolinite, vermiculite, mica, ceramic metal oxides, alumina, pyrogenic silica, sparingly volatile oxides of titanium, zirconium, germanium, tin, zinc, iron, chromium, vanadium, tantalum, niobium, and mixtures thereof. Preferred useful starting materials have to have a primary particle size of about 1 nm to about 100 nm.

For synthesis of the nanofiller described in the present invention, these materials are treated with an agent enabling the filler to form a stable sol in an organic solution with a viscosity of about 1 Pas. It is preferred to carry out this treatment in a non-aqueous solvent to prevent agglomeration of the filler particles.

Silanating agents are preferred, and it is further preferred to treat the filler before formation of the sol. Sol formation will be more fully described below.

Preferred silanating agents include those having at least one polymerizable double bond and at least one group that easily hydrolyses with water. Examples of such agents include

3-methacryloxypropyltrimethoxysilane,

3-methacryloxypropyldimethoxy-monochlorosilane,

3-methacryloxypropyldichloromonomethoxysilane,

methacryloxypropyltri-chlorosilane,

3-methacryloxypropyldichloromonomethyl-silane,

3- methacryloxypropylmonochlorodimethylsilane, and mixtures thereof. These agents are preferably employed in a non-aqueous solution.

After drying of the filler materials treated with these agents, incorporation of the nanofiller is preferably done by mixing the nanofiller with the low-viscosity dental material and employing high shear strengths, e.g. with an Ultraturrax mixer or by sonication. As will be shown in the following examples, the nanofiller forms stable sols of low viscosity and improves relevant mechanical properties

of dental materials. If used in a dental varnish, the nanofiller increases the abrasion resistance and the surface hardness. As a component of a dental bonding agent, the nanofiller improves bond strengths and marginal integrity of the bonding agent.

For some applications, thin films are necessary. For example, a cervical dental varnish should not be visible and therefore has to be thin. A colourless adhesive agent used to fix an inlay to tooth structure should be thin as no gap between the inlay and the tooth should be seen.

The lowest film thickness achievable with a given material depends on the viscosity of the material. Therefore low-viscosity film formers are preferable to achieve thin films. To get thin, hard films therefore fillers can only be employed if they do not significantly increase the viscosity of the film former and if their particle size is significantly lower than that of the film to be obtained. Nanofillers as described in Example 1 below meet these requirements and may therefore be employed to obtain thin, hard films. Thin films according to the invention have a film thickness of from about 1 to about 50 nm.

EXAMPLES

Example 1: Synthesis of Nanofiller

Incorporation of fillers into dental materials of low viscosity requires the synthesis of special material. The filler has to be capable of forming a stable sol with the low viscosity materials to avoid settling of the filler.

According to the present invention, Aerosil 380 silanated in an organic solvent is one preferred nanofiller. It is shown to form stable sols with low-viscosity dental materials after ultrasonic treatment.

Aerosil 380, available from Degussa is a silica with a BET surface area (as discussed in DIN 53 200) of 380 m²/g, a primary particle size of 7 nm and 2-3.3 OH groups/nm², at 2.7 OH groups/nm² this corresponds to 1.7 mmol (millimols) OH/g Aerosil 380. The letter "m" stands for meters.

A large number of silanated Aerosil 380 fillers were synthesized. The synthesis of a number of fillers is described below.

KP2-121-1:

Eight g Aerosil 380 (undried) and 1.19 g 3-methacryloxypropyl-trichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 hours (h). The reaction product was dried.

The amount of silane employed corresponds to a silylation of approximately 100% of surface OH groups.

KP2-121-2:

Eight g Aerosil 380 (undried) and 3.56 g 3-methacryloxypropyl-trichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 h. The reaction product was dried. The amount of silane employed corresponds to a silylation of approximately 300% of surface OH groups.

KP2-123-1:

Eight g Aerosil 380 (undried) and 1.64 g 3-methacryloxypropylmethyl-dichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 h. The reaction product was dried.

KP2-123-2:

Eight g Aerosil 380 (undried) and 3.28 g 3-methacryloxypropylmethyl-dichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 h. The reaction product was dried.

KP2-126-1:

Eight g Aerosil 380 (dried for 4 d at 120°C) and 1.19 g 3-methacryloxypropyl-trichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 h. The reaction product was dried.

KP2-126-2:

Eight g Aerosil 380 (dried for 4 d at 120°C) and 3.56 g 3-methacryloxypropyl-trichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 h. The reaction product was dried.

KP2-128-1:

Eight g Aerosil 380 (undried) and 1.64 g 3-methacryloxypropylmethyl-dichlorosilane were refluxed in 135 g toluene (dried over molecular sieve) for 15 h. The reaction product was dried.

KP2-128-2, KP2-131-1 and KP2-131-2 were synthesized accordingly. The silanes employed are listed in the table below.

To control the silantation of the Aerosil 380, a simple hydrophobicity test was carried out. The silanated Aerosil was powdered, and a smooth surface was created by applying pressure to the material with a glass plate. A drop of water was placed on top of the smooth surface, and the time until vanishing of the drop of water was measured. This method allows a rough comparison of hydrophobicity as with more hydrophilic materials, the water penetrates them more rapidly.

Table I: hydrophobic behavior of Aerosil 380 silanated with different agents and ratios (M:3-methacryloxypropyl): the time a drop of water needed to penetrate into the material was measured (long penetration time=hydrophobic material).

CODE	SILANE	RATIO Cl/OH	PRETREATMENT OF AEROSIL	PENETRATION TIME (H)
KP2-121-1	MSiCl ₃	1:1	undried	0
KP2-121-2	MSiCl ₃	3:1	undried	5
KP2-123-1	MSiMeCl ₂	1:1	undried	1
KP2-123-2	MSiMeCl ₂	2:1	undried	>5
KP2-126-1	MSiCl ₃	1:1	dried	0
KP2-126-2	MSiCl ₃	3:1	dried	1
KP2-128-1	MSiMeCl ₂	1:1	dried	1.5
KP2-128-2	MSiMeCl ₂	2:1	dried	3
KP2-131-1	MSiMe ₂ Cl	1.3:1	dried	4
KP2-131-2	MSi(OMe) ₃	4.5:1	dried	0
		*(OMe/OH)		

One percent of these silanated glass fillers were suspended in a mixture of 81 weight percent (wt%) acetone, 13 wt% UDMA (urethane dimethacrylate) and 6 wt% PENTA (dipentaerythritol pentaacrylate monophosphate). The mixtures were put into an ultrasonic bath for 3 hours. The mixtures were then left undisturbed. After 3 hours, the suspensions were checked for settling of material.

No settling of filler was observed using the fillers KP2-121-1, KP2-123-1, KP2-123-2, KP2-128-1 and KP2-131-1.

Very little settling of filler was observed with fillers KP2-126-1 and KP2-128-2.

Little settling was observed with fillers KP2-121-2 and KP2-126-2.

Some settling was observed with filler KP2-131-2.

The mixture with KP2-131-1 was left undisturbed for 5 months. Only a very small initial settling of filler could be observed. This small amount of filler could easily be resuspended by shaking the mixture, or filtered off. The remaining material then stayed clear without settling of nanofiller.

The results show that by silanation of Aerosil 380 in toluene, it is possible to obtain a hydrophobic filler if an excess of silane is used.

Silanation can also be proven by IR spectroscopy as the methacrylate group of the silane displays a strong carbonyl peak.

Example 2: Protective Varnish Containing Nanofiller

This example demonstrates the efficacy of the nanoscale filler to increase surface hardness and abrasion resistance of a low-viscosity dental varnish formulation.

A protective varnish for exposed dentin was prepared containing the components listed below:

Composition 1:

- 80 wt% acetone
- 10.5 wt% UDMA-resin (2,7,7,9,15-pentamethyl-4, 13-dioxo-3, 14-dioxo-5, 12-diaza-hexadecan-1, 16-diylldimethacrylate)
- 4.8 wt% PENTA (dipentaerythritol pentaacrylate monophosphate)
- 3.0 wt% urethane resin R5-62-1 (7,7,9,63,63,65-Hexamethyl-4, 13,60,69-tetraoxo-3,14,19,24,29,34,39,44,49,54,59,70-dodecanoxa-5,12,61,68-tetraaza-doeptaconta-1,72-diylldimethacrylate)
- 0.6 wt% ethyl 4-dimethylaminobenzoate
- 0.1 wt% 2,6-di-tert-butyl-p-cresol
- 0.2 wt% cetylamine hydrofluoride
- 0.6 wt% trimethylolpropane trimethacrylate
- 0.2 wt% camphorquinone

To this mixture (100% wt), nanofiller was added (for synthesis see Example 1). Formation of a homogenous sol occurred after sonication for 30 min.

This varnish had a low viscosity and deeply penetrated dentin. After application, the acetone solvent was removed by air-drying. Curing was done with a dental curing lamp with visible light for 20 seconds. A thin, strong polymeric film (thickness approximately 2-6 μm) remained.

To demonstrate the effect of nanofiller on the hardness of the varnish, plaques of approximately 1.2 g (width 2mm, diameter 25 mm) with varying nanofiller contents were made from a mixture of the varnish

components except for the solvent. The plaques were light-cured, and Barcol hardness was measured.

The hardness of the varnish containing nanofiller was found to be higher as the hardness of the varnish not containing nanofiller.

Table II: Barcol harness of resin mixtures containing nanofiller glass

CODE MIXTURE	CODE RESIN	CODE GLASS	GLASS (wt%)	BARCOL HARDNESS
	KP2-55	-	-	40.7±0.7
	BEH1-4-1	-	-	41.0±2.2
	BEH1-4-1	-	-	42.4±1.8
KP2-121-1	KP2-55	KP2-121-1	5	46.5±1.2
KP2-121-2	KP2-55	KP2-121-2	5	43.6±1.6
KP2-123-1	KP2-55	KP2-123-1	5	45.6±1.7
KP2-123-2	KP2-55	KP2-123-2	5	46.9±3.3
KP2-126-1	KP2-55	KP2-126-1	5	46.4±0.8
KP2-126-2	KP2-55	KP2-126-2	5	44.8±1.6
KP2-128-1	KP2-55	KP2-128-1	5	44.8±1.5
KP2-128-2	KP2-55	KP2-128-2	5	45.4±1.7
BEH1-14-1	BEH1-4-1	KP2-131-1	5	44.5±1.6
BEH1-14-2	BEH1-4-1	KP2-131-2	5	45.6±2.4
BEH1-31-3	BEH1-4-1	KP2-131-1	7	46.3±1.6
BEH1-31-4	BEH1-4-1	KP2-131-1	8	45.9±1.1
BEH1-31-5	BEH1-4-1	KP2-131-1	9	46.7±1.4

*based on resin

The incorporation of nanofiller glass into the varnish formulation clearly increases the hardness of the cured polymer.

To demonstrate the effect of the nanofiller on the abrasion resistance of the varnish, plates were covered with the resin base of experimental varnish formulations (containing all components except for the solvent). The varnish coat was then light-cured and subjected to an abrasion-resistance test using a Taber Abraser 5130. In this test, weight losses of varnish coats applied to steel plates were measured after 400 cycles using rubber rolls CS-O in combination with abrasive paper S-33 and a weight of 1 kg on the rolls.

For a varnish coat of composition 2 (no nanofiller), a weight loss of 1.13 g after 400 cycles was found. For composition 3 (composition 1 + 9% nanofiller BEH1-76-1, which was synthesized as described for KP2-131-1), a weight loss of only 0.79 g was found after 400 cycles. Incorporation of 9% nanofiller therefore leads to a reduction in abrasion of 30%. For similar formulations, a reduction in abrasion of between 30% and 39% was found by incorporation of 9% nanofiller.

Composition 2:

- 52.5 wt% UDMA-resin (2,7,7,9,15-pentamethyl-4,13-dioxo-3,14-dioxa-5,12-diaza hexadecan-1,16-diylldimethacrylate)
- 24 wt% PENTA (dipentaerythritol pentaacrylate monophosphate)
- 15 wt% urethane resin R-5-62-1 (7,7,9,63,63,65-Hexamethyl-4,13,60,69-tetraoxo-3,14,19,24,29,34,39,44,49,54,59,70-dodecanoxa-5,12,61,68-tetraaza-doheptaconta-1,72-diylldimethacrylate)
- 3 wt% ethyl 4-dimethylaminobenzoate
- 0.5 wt% 2,6,di-tert-butyl-p-cresol
- 1.0 wt% cetylamine hydrofluoride
- 3.0 wt% trimethylolpropane trimethacrylate
- 1.0 wt% camphorquinone

Composition 3:

Composition 2 (100 wt%) plus nanofiller BEH1-76-1 (9 wt%)

A useable varnish formulation has to have a low viscosity to be capable of sufficiently penetrating the dentin. Any filler incorporated into the varnish formulation therefore should form a stable sol in the low-viscosity varnish.

For sol formulation, a useful method is to mix filler and varnish solution and to put the mixture in an ultrasonic bath for 30 min. For a varnish formulation prepared this way from filler KP2-131-1 and a varnish solution, a stability of greater than 3

months has been proven (filler concentration was 1 wt%, composition as described above).

Example 3: Dental bonding agent containing nanofiller

This example demonstrates the efficacy of the nanoscale filler to improve marginal quality and increase bond strengths of a low-viscosity dental bonding agent formulation.

A dental bonding agent was prepared containing the following components:

Composition 4:

- 80 wt% acetone
- 10.5 wt% UDMA-resin (2,7,7,9,15-pentamethyl-4,13-dioxo-3,14-dioxo-5,12-diaza hexadecan-1,16-diyl dimethacrylate)
- 4.8 wt% PENTA (dipentaerythritol pentaacrylate monophosphate)
- 0.6 ethyl 4-dimethylaminobenzoate
- 0.1 wt% 2,6-di-tert-butyl-p-cresol
- 0.2 wt% cetylamine hydrofluoride
- 3.6 wt% trimethylolpropane trimethacrylate
- 0.2 wt% camphorquinone

To this composition (100 wt%), various amounts of filler KP2-131-1 were added. A stable sol was formed by sonication for 30 minutes (min). The resulting formulations were then tested for shear bond strengths to both dentin and enamel.

For purposes of enamel bond tests, the enamel surface of 6 human molars was polished with carborund

(SiC). This fresh, dry enamel surface was treated with a 5% maleic acid/ 5% itaconic acid solution for 20 seconds, followed by compressed air drying. Thereafter, the experimental dental bonding agent was applied and, 20 seconds later, compressed air drying was effected. This coat was light-cured for 20 seconds, using a Spectrum curing light (available from DENTSPLY International Inc.). Subsequently, a plastic mold with an inner diameter of 5 mm and a height of 2 mm was fixed to the surface and TPH Spectrum was filled into the interior of the mold. The surface was subjected to visible light irradiation by the Spectrum curing light via the mold for 40 seconds. After light-curing, the teeth were stored at 37°C for 24 hours, then thermocycled 500 times (20 seconds at 5°C, 20 seconds at 55°C), embedded in gypsum and tested with a Zwick Z010/TN2A tabletop universal testing machine at a speed of 1 mm/min.

For purposes of dentin bond tests, the dentin surface of 6 human molars was exposed with a diamond saw and ground with No. 500 sandpaper. This fresh dentin surface was treated with a 5% maleic acid/5% itaconic acid solution for 20 seconds followed by

careful drying with a paper towel. This drying should leave a dry-looking surface but should not be too harsh. Thereafter, the experimental bonding agent was applied and, 20 seconds later, compressed air drying was applied. This coat was light-cured for 20 seconds, using a Spectrum curing light (Dentsply). Subsequently, a plastic mold with an inner diameter of 5 mm and a height of 2 mm was fixed to the surface and TPH Spectrum (DENTSPLY) was filled into the interior of the mold. The surface was subjected to visible light irradiation by the Spectrum curing light via the mold for 40 seconds. After light-curing, the teeth were stored at 37°C for 24 hours, then thermocycled 500 times (20 seconds at 5°C, 20 seconds at 55°C), embedded in gypsum and tested with a Zwick Z010/TN2A tabletop universal testing machine at a speed of 1mm/min.

The results of these tests are listed in Table III below.

Table III: Adhesion of experimental dental bonding agents containing nanofiller

CODE	WT%FILLER	ADHESION TO ENAMEL (MPa)	ADHESION TO DENTIN (MPa)	% COHESIVE FAILURE DENTIN
BEH1-47-1	-	13.4 (35)	15.4 (14)	30
BEH1-47-2	1	13.4 (14)	23.6 (21)	50
BEH1-48-2	1.8	17.5 (30)	21.2 (24)	100

The table shows that the nanofiller content does increase shear bond strength to both enamel and dentin. It also leads to an increase in cohesive failures in dentin, another indicator of an increase in shear bond strengths.

Marginal integrity of dental bonding agents containing nanofiller in class II cavities was investigated. Marginal integrity was investigated before and after applying an intermitting load of 10-125 N (Newtons) at 52 cycles/min (4000 x where "x" is "times") by examining the penetration of an aqueous methylene blue solution into the interface between tooth and restorative material. The penetration (marginal leakage) was classified into various groups depending on the depth of penetration. Both penetration on the cervical and on the occlusal margin were determined. Pretreatment was with a 5% maleic acid/5% itaconic acid solution without rinsing followed

by 1 coat of bonding agent with curing. In all cases, cavities with butt joint enamel margins were restored with Dyract (DENTSPLY) as restorative material.

Two different composition of bonding agents were used:

Composition 5:

- 50 wt% acetone
- 26.25 wt% UDMA-resin (2,7,7,9,15-pentamethyl-4,13-dioxo-3,14-dioxo-5,12-diaza hexadecan-1,16-diyl dimethacrylate)
- 12.0 wt% PENTA (dipentaerythritol pentaacrylate monophosphate)
- 7.5 wt% urethane resin R5-62-1 (7,7,9,63,63,65-Hexamethyl-4,13,60,69-tetraoxo-3,14,19,24,29,34,39,44,49,54,59,70-dodecanoxa-5,12,61,68-tetraaza-doheptaconta-1,72-diyl dimethacrylate)
- 1.5 wt% ethyl 4-dimethylaminobenzoate
- 0.25 wt% 2,6-di-tert-butyl-p-cresol
- 0.5 wt% cetylamine hydrofluoride
- 1.5 wt% trimethylolpropane trimethacrylate
- 0.5 wt% camphorquinone

Composition 6:

Composition 4 (100 wt%) plus 4.5 wt% nanofiller BEH1-76-1 (synthesized as KP2-131-1)

On the cervical margin, the following criteria were used:

- 0 no penetration
- 1 penetration along 1/3 of the gingival wall
- 2 penetration along 2/3 of the gingival wall
- 3 penetration along the entire gingival wall
- 4 penetration along the whole length of the gingival wall and up to the axial wall.

On the occlusal margin, the following criteria were used:

- o no penetration
- a penetration along the enamel wall
- b penetration along the entire enamel/dentin wall
- c penetration beyond the wall/bottom corner along the bottom of the step

Results - Cervical Margin

For the control group (Composition 5, no nanofiller), dye penetration at the cervical margin before load was

90% category 0
10% category 1

After load, dye penetration was

30% category 0
40% category 1
10% category 2
20% category 3

For the experimental group (Composition 6, contains nanofiller), dye penetration at the cervical margin before load was

100% category 0
0% category 1

After load, dye penetration was

70% category 0
30% category 1

The results of the bonding agent containing nanofiller are considerably better than those of the control group.

Results - Occlusal Margin

For the control group (Composition 5, no nanofiller), dye penetration at the occlusal margin before load was

90% category o
10% category a

After load, dye penetration was

30% category o
40% category a
30% category b

For the experimental group (Composition 6, contains nanofiller), dye penetration at the occlusal margin before load was

100% category o
0% category a

After load, dye penetration was

80% category o
20% category a

The results of the bonding agent containing nanofiller are considerably better than those of the control group.

Example 4: Dental Sealant Containing Nanofiller

Dental sealants should have a low viscosity to deeply penetrate fissures while also having a sufficient hardness and abrasion resistance. Nanofillers as described in Example 1 (e.g. in a composition similar to composition 3) will raise the hardness and abrasion resistance of the cured material while not significantly increasing the viscosity of the sealant, thus making complete fissure penetration more likely.

The materials according to the present invention may also be used as desensitizing agents under for example, cemented crowns. Examples of such crowns are those cemented with glass ionomer and zinc phosphate cement. Although the invention has been exemplified above for use with materials such as Dyract and Prisma TPH for DENTSPLY International Inc., it is understood that the invention can be used with other materials such as Enforce, also available from DENTSPLY International Inc.

The foregoing examples and description of preferred embodiments of the present invention are

provided for the purposes of illustration and description. The examples and preferred embodiments, however, are not intended to be exhaustive or limit the invention to the precise forms disclosed. Modifications and variations will be apparent to those skilled in the art. The embodiments provided explain the principals of the invention and its practical application, thereby enabling others skilled in the art to understand the invention for various embodiments and with various modifications as are suited to the particular use contemplated. It is intended that the scope of the invention be defined by the following claims and their equivalents.

CLAIMS:

1. A dental material comprising a nanoscale filler having a primary particle size of between about 1 nm and about 100 nm.
2. A dental material as in claim 1, having a viscosity of from about 0.0001 Pas to about 1 Pas.
3. A dental material as in Claim 2, wherein the dental material having said nanoscale filler forms a stable, non-settling sol.
4. A filler with a particle size of about 1 nm to about 100 nm for use in a dental material, wherein said filler is prepared from nanoscale material by chemical surface treatment, said surface treatment enabling the nanoscale material to form a stable sol with dental materials of a viscosity of below about 1 Pas.
5. A filler as in Claim 4, wherein said surface treatment includes silanating said nanoscale material.
6. A filler as in Claim 5, wherein the silanation is done in a non-aqueous solvent.

7. A filler as in Claim 5, wherein the silanating agent has at least one polymerizable double bond and at least one group that hydrolyses with water.

8. A filler as in claim 7, wherein the silanating agent is selected from the group consisting of 3-methacryloxypropyltrimethoxysilane,
3-methacryloxypropyldimethoxy-monochlorosilane,
3-methacryloxypropyldichloromonomethoxysilane,
methacryloxypropyltrichlorosilane,
3-methacryloxypropyldichloromonomethyl-silane,
3-methacryloxypropylmonochlorodimethylsilane, and
mixtures thereof.

9. A filler as in Claim 4, wherein said filler is selected from the group consisting of ground glass, ground quartz, highly dispersed silica, zeolite, laponite, kaolinite, vermiculite, mica, ceramic metal oxides, alumina, pyrogenic silica, sparingly volatile oxides of titanium, zirconium, germanium, tin, zinc, iron, chromium, vanadium, tantalum, niobium, and mixtures thereof.

10. A filler as in Claim 4, wherein said filler forms a stable, non-settling sol with dental materials, of a

viscosity of below about 1 Pas after application of high shear forces.

11. A filler as in Claim 10, wherein said high shear forces are achieved by sonication.

12. A dental bonding agent comprising the filler of claim 4.

13. A dental bonding agent as in Claim 12, wherein the non-settling nanoscale filler improves the bond strengths and the marginal quality of the dental bonding agent.

14. A dental varnish comprising the filler of Claim 4.

15. A dental varnish as in Claim 14, wherein the non-settling nanoscale filler improves the abrasion resistance and the surface hardness of the dental varnish.

16. A dental material comprising a polymerizable material and a filler; the dental material comprising from about 0.01 to about 20 percent by weight of said filler material based upon 100 percent by weight of the dental material and from about 10 to about 90 percent

by weight of said polymerizable material based upon 100 percent by weight of the dental material.

17. A dental material as in claim 16, wherein said polymerizable material is selected from the group consisting of methacrylate and acrylate monomers having at least one saturated double bond, and mixtures thereof.

18. A dental material as in claim 16, wherein said polymerizable material is light curable.

19. A dental material as in claim 16, wherein said filler has a primary particle size of between about 1 nm and about 100 nm.

20. A dental as in Claim 19, wherein said filler is selected from the group consisting of ground glass, ground quartz, highly dispersed silica, zeolite, laponite, kaolinite, vermiculite, mica, ceramic metal oxides, alumina, pyrogenic silica, sparingly volatile oxides of titanium, zirconium, germanium, tin, zinc, iron, chromium, vanadium, tantalum, niobium, and mixtures thereof.

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61K 6/083	A3	(11) International Publication Number: WO 99/17716 (43) International Publication Date: 15 April 1999 (15.04.99)
(21) International Application Number: PCT/US98/19328 (22) International Filing Date: 17 September 1998 (17.09.98) (30) Priority Data: 60/060,910 3 October 1997 (03.10.97) US (71) Applicant: DENTSPLY INTERNATIONAL INC. [US/US]; 570 West College Avenue, P.O. Box 872, York, PA 17404-0872 (US). (72) Inventor: PFLUG, Kai; Schneckenbergstrasse 5, D-78467 Konstanz (DE). (74) Agents: HURA, Douglas, J. et al.; Dentsply International Inc., 570 West College Avenue, P.O. Box 872, York, PA 17404-0872 (US).		(81) Designated States: AU, BR, JP, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims</i> <i>and to be republished in the event of the receipt of amendments.</i> (88) Date of publication of the international search report: 10 September 1999 (10.09.99)
(54) Title: DENTAL MATERIALS HAVING A NANOSCALE FILLER (57) Abstract A low-viscosity dental material contains a non-settling nanoscale filler. Improvements of the mechanical properties of the dental materials, including the abrasive resistance and the compressive strength are provided. Furthermore, the dental materials have increased resistance to microleakage and have increased bond strengths. The filler forms a stable sol with low-viscosity dental materials and the filler may be prepared by surface treatment of fillers having a primary particle size of from about 1 to about 100 nanometers.		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	IS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 98/19328

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A61K6/083

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 368 657 A (KURARAY CO) 16 May 1990	1,4-9, 12,13
Y	see abstract	1,4-9, 12,13
	see page 3, line 31-57 - page 6, line 1-44	
	see page 15, line 1-35	
Y	EP 0 678 563 A (MITSUBISHI CHEM CORP) 25 October 1995	1,4-9, 12,13
	see abstract	
	see page 2, line 14-57 - page 3, line 3	
	see page 5, line 8-24 - page 6, line 11-12	
	--- -/-	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

Special categories of cited documents

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

28 June 1999

Date of mailing of the international search report

12/07/1999

Name and mailing address of the ISA

European Patent Office, P B 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel: (+31-70) 340-2040, Tx 31 651 epo nl.
Fax: (+31-70) 340-3016

Authorized officer

Böhm, I

INTERNATIONAL SEARCH REPORT

Int. l. Application No

PCT/US 98/19328

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X,P	EP 0 803 240 A (IVOCLAR AG) 29 October 1997	1,3-5, 7-10,12, 13,15-20
Y	see abstract	1,3-10, 14-20
	see page 3, line 2-43 - page 4, line 1-36 ---	
Y	WO 97 16479 A (INST NEUE MAT GEMEIN GMBH ;MENNIG MARTIN (DE); KRUG HERBERT (DE);) 9 May 1997 see abstract see page 2, paragraph 2-4 - page 5, paragraph 2 see page 6, paragraph 3 - page 7, paragraph 2 see page 9, paragraph 3 - page 10, paragraph 2 see page 10, paragraph 5; claims 4,5,11 ---	1,3-10, 14-20
A	EP 0 696 621 A (MITSUBISHI RAYON CO) 14 February 1996 see abstract see page 2, line 14-47 - page 4, line 1-7 see page 7, line 29-42 - page 8, line 1 ---	4,5
A	WO 93 07179 A (INST NEUE MAT GEMEIN GMBH) 15 April 1993 see abstract see page 2, line 1-13 - page 3, line 24-31 see page 4, line 16-34 - page 7, line 6-32 see page 10, line 1-24 - page 13, line 6-7; claim 10 ---	4,5,7-9, 16-20
X,P	WO 98 13008 A (SOUTHWEST RES INST) 2 April 1998 see abstract see page 4, line 14 -----	1,7

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 98/19328

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0368657 A	16-05-1990	JP 1940798 C	09-06-1995
		JP 2134307 A	23-05-1990
		JP 6067816 B	31-08-1994
		CA 2002017 A,C	11-05-1990
		DE 68908087 T	18-11-1993
		US 5192815 A	09-03-1993
EP 0678563 A	25-10-1995	JP 7286115 A	31-10-1995
		DE 69500452 D	28-08-1997
		DE 69500452 T	18-12-1997
		US 5565501 A	15-10-1996
EP 0803240 A	29-10-1997	DE 19617931 A	06-11-1997
		CA 2202732 A	26-10-1997
		JP 10036213 A	10-02-1998
WO 9716479 A	09-05-1997	DE 19540623 A	07-05-1997
		AU 7496096 A	22-05-1997
EP 0696621 A	14-02-1996	US 5695851 A	09-12-1997
		CA 2159331 A	10-08-1995
		JP 7258582 A	09-10-1995
		WO 9521220 A	10-08-1995
WO 9307179 A	15-04-1993	DE 4133621 A	22-04-1993
		DE 59207816 D	13-02-1997
		EP 0607213 A	27-07-1994
		JP 7502055 T	02-03-1995
		US 5470910 A	28-11-1995
WO 9813008 A	02-04-1998	CA 2229923 A	27-03-1998
		EP 0880349 A	02-12-1998